

## Two Components Zinc Dust Epoxy Primer.

### DEFINITION

**Novo Prime ZR 200** is two components epoxy primer based on zinc dust; Polyamide cured epoxy; where it is a very good anti-corrosion on steel surfaces.

### ADVANTAGES

1. Quick drying can be over coated after short time.
2. Designed as system primer for various protective coating systems (epoxy, PU, acrylic, etc. ...)
3. Anti - corrosion coating for spot repair to steel bars of reinforced concrete.
4. Can be spraying applied up to 75µm dft.

### FIELDS OF USE

**Novo Prime ZR 200** is used as:

1. Protection ferrous metals from corrosion.
2. Economical anti-corrosion coating in industrial and marine coatings.
3. Anti-corrosion coating for spot repair to steel reinforcement of reinforced concrete.

### PROPERTIES @ 25 C°

<b>Color</b>	Gray
<b>Gloss</b>	Semi-gloss
<b>Solid content by (WT)</b>	75 ± 2 %
<b>Solid content by (Vol.)</b>	46 ± 2 %
<b>Mixing Ratio</b>	7 A: 1 B
<b>Specific gravity (mix)</b>	1.85 ± 0.03
<b>Pot life</b>	2 hrs.
<b>Time of recoat</b>	2 – 2.5 hrs.
<b>Time between coats</b>	2 hrs.
<b>Temp. of Application</b>	(15 — 35) C°
<b>Full curing time</b>	7 days
<b>Recommended dft</b>	35 – 50 µ / one coat
<b>Rate of use</b>	4-5 m <sup>2</sup> / kg / 50-micron dft
<b>Shelf life</b>	12 months in suitable storage conditions

### NOVOCHEM S.AE

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### DIRECTIONS OF USE

#### ✓ Steel surface preparation

- The substrate must be clean, sound and free from all contaminants that may affect the adhesion strength like dust, oils and grease, wax, and any other contaminants must be removed by blasting or suitable release agent.
- Steel blast must be cleaned to SIS-Sa2½:

#### ✓ Mixing and application

- Add comp **B** (ensure all liquid of comp **B** is added) to comp **A** and mix well manually or by using very slow mixer.

#### ✓ Application method

- **Novo Prime ZR 200** is applied by brush & roller or spray (*Air spray, Airless spray*).
- **Novo Prime ZR 200** is diluted by **Novo Sol 13** not more than 10 % if required.

#### ✓ Application method

By brush & roller:

**Novo Sol 13** 0 – 5 %

Air spray:

**Novo Sol 13** 0 – 15 %

Airless spray application:

- **Novo Sol 13** 0 – 20 %

according to dft required.

- Nozzle orifice 0.43 – 0.48 mm. (0.017 – 0.019 inch)

- Nozzle pressure 15 Mpa.

Item	Min	Max	Act.
<i>Film thickness dry. (µ)</i>	50	60	55
<i>Film thickness wet. (µ)</i>	100	120	100
<i>Rate of use Theo.(m<sup>2</sup>/L)</i>	6	5	5
<i>Recoat time (approx.)</i>	2 – 2.5 hrs.		

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Note:

- Zinc dust primers can form zinc sails on the surface so it is preferred not to weather for long periods before top coating.
- In marine and industrial conditions, the over coating interval should be reduced 10 min.
- Removing any contamination on the surface by high pressure water cleaning or mechanical cleaning.

## STORAGE

One year under suitable storage conditions.

Avoid direct sun on storage. (10 – 27) C°

## PACKING

Group = 2.5 kg & 5 kg (as customer require)

## HEALTH AND SAFETY

- Wear protective clothes, gloves, glasses and face protection.
- Keep away from sources of agitation.
- No smoking during work.
- Good ventilations in case of spraying application.
- For skin contact, remove it with suitable cream followed by soap and water cleaning.
- For eye contact, rinse with plenty clean water then ask for medical advice.

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